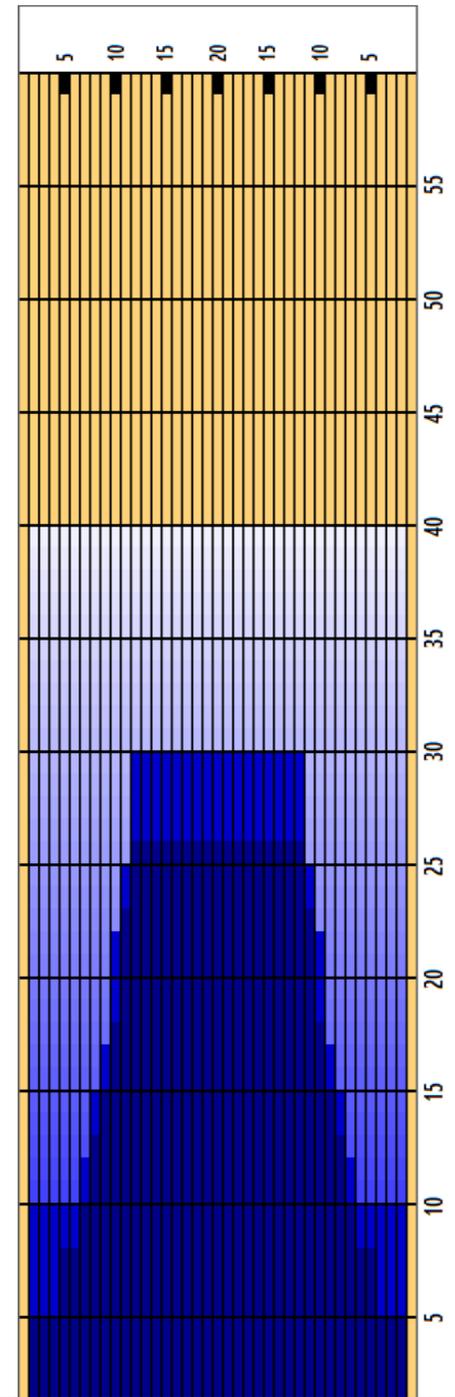


Oil Pattern Distance	40	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	16.5 mL	Reverse Oil Total	10.35 mL	Volume Oil Total	26.85 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	148	0.0	5.9	5.9	7400
2	5L	5R	1	18	31	5.9	8.4	2.5	1550
3	7L	7R	1	18	27	8.4	10.9	2.5	1350
4	8L	8R	1	18	25	10.9	13.4	2.5	1250
5	9L	9R	1	18	23	13.4	15.9	2.5	1150
6	10L	10R	1	18	21	15.9	18.4	2.5	1050
7	11L	11R	2	18	38	18.4	23.5	5.1	1900
8	12L	12R	1	18	17	23.5	26.0	2.5	850
9	2L	2R	0	22	0	26.0	36.0	10.0	0
10	2L	2R	0	26	0	36.0	40.0	4.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	40.0	30.0	-10.0	0
2	12L	12R	2	18	34	30.0	24.9	-5.1	1700
3	11L	11R	1	18	19	24.9	22.4	-2.5	950
4	10L	10R	2	18	42	22.4	17.3	-5.1	2100
5	9L	9R	1	18	23	17.3	14.8	-2.5	1150
6	8L	8R	1	18	25	14.8	12.3	-2.5	1250
7	7L	7R	1	18	27	12.3	9.8	-2.5	1350
8	2L	2R	1	18	37	9.8	7.3	-2.5	1850
9	2L	2R	0	14	0	7.3	0.0	-7.3	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



KEGEL FIRE OIL

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.5	1.38	1	1	1.38	3.5

